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Asymmetric dihydroxylation of vinyl sulfones: routes to enantioenriched α -hydroxyaldehydes and the enantioselective syntheses of furan-2(5H)-ones

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Abstract—The asymmetric dihydroxylation of α , β -unsaturated sulfones under Sharpless conditions affords enantioenriched α -hydroxyaldehydes in a complex mixture of dimeric species. These mixtures undergo olefination generating the corresponding α , β -unsaturated esters or furan-2(5H)-ones with high levels of enantiomeric excess. The application of this method for the rapid stereoselective synthesis of the furanone natural products; quercus lactone and maritolide, are described. $©$ 2003 Elsevier Ltd. All rights reserved.

1. Introduction

Asymmetric dihydroxylation, pioneered by Sharpless has emerged as a most reliable method for the generation of asymmetry from a prochiral alkene.^{[1](#page-7-0)} This remarkable reaction proceeds efficiently with both electron rich and electron poor alkenes.^{[1,2](#page-7-0)} Somewhat surprisingly this asymmetric transformation has never been reported using readily available α, β -unsaturated (vinyl) sulfones 1 as substrates (see Fig. 1, where $X = SO_2R^{r}$).^{[3](#page-7-0)} We envisaged that this reaction would provide an efficient route towards a one-step procedure for the preparation of synthetically useful optically enriched α -hydroxyl carbonyl molecules, of the type $3⁴$ $3⁴$ $3⁴$ via the 1,2-elimination of the intermediate α -hydroxyl sulfone 2.[5](#page-7-0)

Similar examples employing different vinyl substituents have been reported previously, in both racemic and asymmetric senses. The dihydroxylation and subsequent rearrangement of vinyl chlorides, bromides (where $X=Cl$, Br)^{[6](#page-7-0)} and enol ethers (where $X=OR'$),^{[7,8](#page-7-0)} generating nonenolisable α -hydroxyaldehydes 3a and ketones have all been performed in an asymmetric manner under both

reagent and substrate control. More recently it has been reported that α , β -unsaturated nitriles^{[9](#page-7-0)} and phosphonates⁹ undergo racemic dihydroxylation. Affording, in these instances, the corresponding base labile cyanohydrins and phosphates 2 (where X=CN and $PO(OR')_2$, respectively).

In relation to the proposed sulfonyl sequence, examples demonstrate that in situ generated α -alkoxy sulfones undergo a facile, spontaneous 1,2-elimination reaction, affording the corresponding aldehyde, or ketone and sulfinate anion. The most frequently used exemplification of this type of transformation is the oxidation-elimination of sulfonyl carbanions.^{[10](#page-7-0)} An additional series of examples, indicate that α , β -epoxy sulfones undergo ring opening in the β -position by a suitable nucleophilic species (e.g. $\bar{B}r^{-}$, etc.), and that the resultant oxide eliminates the sulfonyl moeity thereby generating an aldehyde.^{[11](#page-7-0)} This method has subsequently been employed in an iterative sense for the synthesis of poly-*trans*-fused tetrahydropyrans.¹² Additionally, it is widely reported that the products of Pummerer rearrangements collapse in a similar manner following their basic hydrolysis $(X = SR')$.^{[13](#page-8-0)}

Figure 1. Asymmetric hydroxylation—1,2-hydroxyl elimination. Where X=Cl, Br, OR', SR', SO₂R', NO₂, CN, PO(OR')₂, etc.; R'=alkyl, aryl, etc.

Keywords: asymmetric dihydroxylation; vinyl sulfones; prochiral alkene; α -hydroxyaldehydes.

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2. Results and discussion

At the outset a potential problem with the proposed sequence was that the enantioenriched α -hydroxyaldehyde 3a may undergo enolisation into the corresponding ketone 3b with the concomitant erosion of optical activity [\(Fig. 1\)](#page-0-0). For this reason unprotected hydroxyl species such as 3a have traditionally found limited use in organic synthesis.^{[4](#page-7-0)} Nevertheless, in order to investigate the proposed reaction sequence β -substituted phenyl vinyl sulfone 5 was synthesised following a ruthenium catalysed cross metathesis reaction. Thus, under conditions described, 14 14 14 octene 4 and phenyl vinyl sulfone were heated in the presence of 5 mol% of the imidazoyl catalyst 6 affording the corresponding trans-vinyl sulfone 5 in excellent yield. Treatment of sulfone 5 with either AD mix- α , or AD mix- β , under standard conditions, resulted in consumption of the starting material and observation of a slower moving 'streaking' spot on thin layer chromatography. The identity of these compounds appeared, by ${}^{1}H$ NMR spectroscopy, to be a complex mixture containing the α -hydroxyaldehyde (S/R)-7 and unidentified materials, likely to include the corresponding homo-dimer (see [Scheme 2](#page-2-0)). Rather than attempting to purify these materials by flash column chromatography, it was found that direct conversion into the corresponding α, β -unsaturated ester using a Horner–Wadsworth– Emmons (H–W–E) protocol gave improved yields of characterisable materials (Scheme 1). Thus, AD mix- α ultimately afforded ester (S) -8 in 52% yield for the 2 steps, whereas AD mix- β gave enantiomeric (R)-8 in 49% yield (Scheme 1).[15](#page-8-0) Concerns regarding the stereochemical integrity of the α -hydroxyl group during these operations proved to be unfounded and the optical rotation measurements obtained for both products compare favourably with the literature value measured for (R) -8 $\{[\alpha]_D^{23}$ = -20.2 $(c=1.0, CHCl₃), 93\%$ e.e}.^{[15](#page-8-0)} More significantly analytical HPLC of (R) - and (S) -8, using a Whelk stationary phase, indicated that the enantiomeric excesses of (S) -8 and (R) -8, following either reaction, were both approximately 90% e.e. Due to slight peak overlap the calculation of more accurate enantiomeric excess values was not possible.

We were interested to apply this novel method to the synthesis of optically active 5-alkyl substituted furan- $2(5H)$ -ones (ν -butenolides) using the *cis*-selective Still– Gennari modified Horner–Wadsworth–Emmons reaction.¹⁶⁻¹⁸ The furan-2(5H)-one sub-structure appears in a very large number of natural products; including those from diverse species such as marine animals and plants. 18 Furthermore, many such compounds possess interesting biological activities, indeed in the case of the acetogenin family^{[19](#page-8-0)} it has been shown that the furan-2(5H)-one functional group is responsible for their potent cytotoxity.

Thus, treatment of the crude (S)-7 under modified Still– Genari conditions^{[20](#page-8-0)} afforded a mixture of the ester (S) -8 and the furan-2(5H)-one (S)-9 in approximately a 40:60 ratio (1 H NMR spectroscopy), evidently resulting from only a moderately cis selective H–W–E reaction. Separation by flash column chromatography gave the lactone (S) -9 in 26% yield and the ester (S) -8 in 19% yield. Similarly, the enantiomeric series was accessed using AD mix- β in comparable yield (Scheme 1). The optical rotation measurements were approximately equal and opposite and analytical chiral HPLC using a Whelk column indicated enantiomeric excesses of 88 and 95% for (S) - and (R) -9, respectively.

Scheme 1. (i) Phenyl vinyl sulfone, 6 (5 mol%), DCM (1.0 mol dm⁻³), 40°C, 15 h, 90%; (ii) AD-mix- α , MeSO₂NH₂, 'BuOH-H₂O (1:1), 25°C, 24 h; (iii) $(EtO)_2POCH_2CO_2Me$, NaH, THF, 20°C, 12 h, 52% (yield from 5); (iv) $(F_3CCH_2O)_2POCH_2CO_2Me$, NaH, THF, -78°C to 20°C, 5 h, 26% (yield from 5); (v) AD-mix- β , MeSO₂NH₂, 'BuOH–H₂O (1:1), 25°C, 24 h; (vi) (EtO)₂POCH₂CO₂Me, NaH, THF, 20°C, 12 h, 49% (yield from 5); (vii) (F₃CCH₂O)₂. POCH₂Me, NaH, THF, -78° C to 20 $^{\circ}$ C, 12 h, 23% (yield from 5).

Attempts to further optimise this two-step process were not successful and it appears that the mass balance for this reaction exists as polar unidentified materials. Additionally, it seems possible that some of the intermediate aldehyde is lost in the aqueous phase as the corresponding hydrate 16 (see Scheme 2).

The overall stereochemical outcome for these reactions, based on the literature precedent for enantioenriched (R) -8,^{[15](#page-8-0)} is consistent with the Sharpless mnemonic^{[1](#page-7-0)} in which the phenyl sulfonyl moiety represents the largest group (see Fig. 2).

Based on the excellent enantioselectivity observed it appears that the equilibrium between the α -hydroxyaldehyde 3a and the α -hydroxyketone 3b, via enol 15 (Scheme 2), and the resultant erosion of enantiopurity, is not significant in this case. 4d 4d 4d A possible explanation for this is that in organic solvents the reactive monomeric aldehyde 3a dimerises forming the corresponding bis-hemiacetals 10 and 11, as a complex mixture of diastereoisomers.^{[13,21](#page-8-0)} Mass spectroscopy (ES) demonstrates the existence of this type of dimeric compound where $R =$ "Hex. Consequently it seems plausible that these species serve to effectively 'protect' the potentially labile asymmetric centre and that subsequent reaction of 10, 11 or 3a under Horner–Wadsworth– Emmons conditions generates the corresponding enantioenriched α , β -unsaturated esters. Similarly, in aqueous conditions it has been shown that α -hydroxyaldehydes undergo significant hydration $(3a\rightarrow 16)^{4d}$ $(3a\rightarrow 16)^{4d}$ $(3a\rightarrow 16)^{4d}$ again protecting the asymmetric carbon from epimerisation.

Attempts to unambiguously characterise the crude reaction mixture, following treatment of the vinyl sulfone 5 with AD mix- β (where R="Hex), by PDC oxidation afforded a mixture of compounds from which only the unusual acetal 13 was isolated, as a single undetermined diastereoisomer in 12% yield. Notably throughout this study none of the products resulting from the H–W–E reaction of the α -hydroxyketone 3b, the ketone itself, or its dimer 14, were detected.

In order to further exemplify and explore this process as a rapid method for the construction of enantioenriched furan- $2(5H)$ -ones a short synthesis of the natural product 21,

Figure 2. Sharpless model for asymmetric dihydroxylation—AD mix-b $[L=(DHQD)₂PHAL]$; AD mix- α $[L=(DHQ)₂PHAL]$.

called variously quercus (isolated from a species of white oak), whisky and cognac lactone depending on its origin,^{[22](#page-8-0)} was performed. Vinyl sulfone 17 was prepared following cross metathesis as described above. On treatment, initially with $AD-mix-\beta$, then with the bis-trifluoroethanol derived phosphonate anion, 17 was converted into the corresponding furan-2(5H)-one 20 { α ²⁰=-103.0 (c=1.05, CHCl₃)} and the ester 19 $\{ [\alpha]_D^{20} = -21.0 \ (c=1.0, \text{CHCl}_3) \}$ in 34 and 19% isolated yields, respectively.^{[23](#page-8-0)} Stereoselective conjugate addition using Me₂CuLi afforded the lactone 21 , whose data was entirely consistent with that previously reported $(Fig. 3)$ $(Fig. 3)$.^{[22,23](#page-8-0)} This sequence again providing corroboration for the predictive approach of the putative OsO4-L complex presented in Figure 2.

In a similar manner a short synthesis of both enantiomers of maritolide 26 was approached. This relatively simple 5-alkyl furan-2(5H)-one was isolated in 1998 from the shrub *diospyros maritima* a member of the ebony family $(ebenaceae)$ in Taiwan.^{[24](#page-8-0)} Historically the stems of this shrub have been used to treat rheumatic diseases in this region. Maritolide 26 has not previously been prepared synthetically and the absolute stereochemistry of the single asymmetric carbon is not known.

Initially dec-9-en-1-ol 22 was oxidised using PDC to the carboxylic acid 23, which was then esterified, under standard Fischer type conditions, affording the ethyl ester 24 in 64% yield for the 2 steps. At this stage both the cross metathesis catalytic loading and the catalyst itself were

 (P) -20 $[\alpha]_D$ = -103.0 (c = 1.05, CHCl₃) **21** [α]_D = +77.4 (*c* = 0.93, MeOH)

Figure 3. Synthesis of quercus lactone 21. (i) Phenyl vinyl sulfone, 6 (5 mol%), DCM, 40°C, 12 h, 86%; (ii) AD-mix- β , 'BuOH-H₂O (1:1), 15°C, 24 h; (iii) $(F_3CH_2CO)_2$ POCH₂CO₂Me, NaH, THF, -78° C to rt, 24 h, 34% (yield from 17); (iv) Me₂CuLi, Et₂O, -78° C to -20° C, 1 h, 67%.

investigated in an attempt to prepare sulfone 25 in the most efficient sequence. It was found that use of the biscyclohexylphosphine Grubbs' catalyst gave only the dimer resulting from cross metathesis of 24 and recovered phenyl vinyl sulfone.[14](#page-8-0) Use of 1 mol% of 6 afforded the vinyl sulfone 25 in 44% yield, however, the remaining phenyl vinyl sulfone proved difficult to separate. The corresponding process using 5 mol% of 6 gave 25 in 89% yield following essentially a complete cross metathesis reaction (Fig. 4).

Treatment of 25 with either AD mix- α , or β gave the intermediate aldehydes that were directly converted into the corresponding (R) - and (S) -furanones 26 in 28 and 22% yields, respectively. The corresponding (R) - and (S) -4hydroxyl esters 27 were also obtained following these reactions in 13% yield in both instances. The spectroscopic data obtained for 26 was entirely consistent with that reported.[24](#page-8-0) However, the roughly equal and opposite optical rotation values obtained for (R) - and (S) -26 differed greatly

from the literature value $\{[\alpha]_D^{24} = -3.4 \ (c = 0.2, \text{CHCl}_3)\}24$ $\{[\alpha]_D^{24} = -3.4 \ (c = 0.2, \text{CHCl}_3)\}24$ $\{[\alpha]_D^{24} = -3.4 \ (c = 0.2, \text{CHCl}_3)\}24$ consequently we speculate that 26 underwent racemisation during the isolation process, or is formed biosynthetically without stereocontrol. Chiral HPLC data obtained for both (R) -26 and (S) -26 indicate enantiomeric excesses of approximately 96 and 95%, respectively (Chiralpak AD). Similarly, as expected chiral HPLC analysis of (R) - and (S)-27 indicated approximately identical enantiomeric ratios to their furan- $2(5H)$ -one counterparts (Whelk).

3. Conclusion

To summarise, we have developed a novel method for the synthesis of enantioenriched furan-2(5H)-ones and 4-hydroxyl α , β -unsaturated esters from the corresponding vinyl sulfones. The main advantages of the sequence described stem from the rapid access of functionalised products in high enantiomeric purity and in a

Figure 4. Synthesis of (R)-maritolide and (S)-maritolide 26. (i) PDC, DMF, rt, 69% ; (ii) cat. H₂SO₄, EtOH, 80°C, 93%; (iii) phenyl vinyl sulfone, 6 (5 mol%), DCM, 40°C, 89%; (iv) (a) AD mix-β, 'BuOH-H₂O (1:1), 10°C; (b) (F₃CH₂CO₂POCH₂CO₂Me, NaH, THF, -78°C to rt, 28% (from **25**); (v) (a) AD mix-α, 'BuOH-H₂O (1:1), 10°C; (b) (F₃CH₂CO₂POCH₂Me, NaH, THF, -78

Scheme 3. (i) (a) AD-mix- α , MeSO₂NH₂, 'BuOH–H₂O (1:1), 20°C, 24 h; (b) (EtO)₂POCH₂CO₂Me, NaH, THF, 25°C, 4 h, 20% (yield from 28); (ii) (a) ADmix- β , MeSO₂NH₂, 'BuOH–H₂O (1:1), 20°C, 24 h; (b) (EtO)₂POCH₂CO₂Me, NaH, THF, 25°C, 12 h, 26% (yield from 28).

stereochemically predictable manner from readily available vinyl sulfone starting materials. Preliminary results indicate that this process may be more general than described in this paper, for example, α , β -unsaturated nitro compound 28^{25} 28^{25} 28^{25} gave (S) - and (R) -8 under identical conditions to those described (Scheme 3). Interestingly, the same overall stereoselectivity was observed for the nitro variant as the sulfonyl version, i.e. AD mix- α gave (S)-8, whereas AD mix- β gave (R)-8 in approximately 90% e.e. for both cases. However, the chemical yields observed were considerably worse than those for the corresponding vinyl sulfone 5, partly due to the competing hydrolysis/retro nitro-aldol reaction of 28 under the asymmetric dihydroxylation reaction conditions.

Future work will focus both on improving the yields and to further explore the substrate scope and limitations of the 1,2-elimination process described. Initial results indicate that the asymmetric α -hydroxyl substituent is responsible for the poor geometrical stereoselectivity of the Still– Gennari olefination; under identical conditions to those described aliphatic straight chain aldehydes gave the expected, reported stereoselectivities (E/Z, 15:85) for this $H-W-E$ reagent.^{[16,20](#page-8-0)}

4. Experimental

4.1. General

Starting materials were purchased from commercial sources and were used without further purification. Anhydrous THF was distilled under nitrogen from the sodium-benzophenone ketyl radical, DCM was distilled from $CaH₂$. ¹H NMR (400 MHz) and ¹³C NMR (100 MHz) spectra were recorded using a Bruker AMX400 spectrometer. Infrared spectroscopy was performed on a Perkin–Elmer Paragon 1000 FTIR spectrometer. Optical rotation measurements were recorded using a Optical Activity, Polaar 2001 polarimeter at 589 nm and are quoted in units of 10^{-1} deg cm² g⁻¹. Flash column chromatography, under moderate pressure was performed using silica gel—ICN 32-63, 60 Å. Analytical HPLC measurements were performed on a Gilson analytical HPLC machine using either a (R,R) -Whelk column (Merck), or a Chiralpak AD column (Daicel) under conditions described in Section 4.

4.1.1. [(*trans*-Oct-1-ene)-1-sulfonyl]benzene $5.^{26}$ $5.^{26}$ $5.^{26}$ Under N_2 , a solution of 1-octene (2.0 cm³, 12.7 mmol, 1.5 equiv.), phenyl vinyl sulfone (1.41 g, 8.38 mmol, 1 equiv.) and 6

 $(356 \text{ mg}, 0.42 \text{ mmol}, 5 \text{ mol\%)}$ in DCM (10 cm^3) was heated to reflux for 12 h. Silica (ca. 5 g) was added and the solvent was removed under reduced pressure. Purification by flash column chromatography (Hex–EtOAc; 4:1) gave the vinyl sulfone 5 (1.89 g, 90%) as a pale yellow oil. R_f =0.3 (Hex– EtOAc; 4:1); v_{max} (neat/cm⁻¹) 3035, 2927, 2856, 1624, 1446, 1305, 1147; m/z (CI) 270 (MNH⁺, 100%); found 270.15350, $C_{14}H_{20}O_2S \cdot NH_4$ requires 270.15280 $(+2.9 \text{ ppm})$; δ_{H} (400 MHz, CDCl₃) 0.89 (3H, t, J=7.0 Hz, CH₃), 1.23–1.37 (6H, m, CH₂), 1.48 (2H, pent, $J=7.0$ Hz, CH₂), 2.23 (2H, dq, J=7.0 Hz, CH₂), 6.31 (1H, dt, J=1.5, 15.0 Hz, CH), 7.00 (1H, dt, $J=7.0$, 15.0 Hz, CH), 7.54 (2H, t, $J=7.0$ Hz, ArH), 7.62 (1H, t, $J=7.0$ Hz, ArH), 7.89 (2H, d, $J=7.0$ Hz, ArH); δ_C (100 MHz, CDCl₃) 13.9, 22.4, 27.5, 28.7, 31.4, 31.5, 127.5, 129.2, 130.4, 133.1, 140.9, 147.3.

4.1.2. trans-4R-Hydroxydec-2-enoic acid methyl ester 8. A solution of the vinyl sulfone (485 mg, 1.92 mmol, 1 equiv.) in 'BuOH (8 cm³) and H₂O (8 cm³) was treated with MeSO_2NH_2 (229 mg, 2.41 mmol, 1.25 equiv.) and AD mix- β (7.7 g) for 24 h. DCM (25 cm³) and \hat{H}_2O (25 cm³) were added and the mixture was partitioned for 0.5 h. The resultant aqueous layer was further extracted with DCM $(4\times25 \text{ cm}^3)$ and the combined organic extracts were dried over MgSO4. Filtration followed by solvent evaporation under reduced pressure afforded the crude aldehyde. Under N_2 , at room temperature a solution of methyl diethylphosphonoacetate (445 mg, 2.12 mmol, 1.1 equiv.) in dry THF (20 cm^3) was treated with 60% (w/w) NaH in mineral oil (77 mg, 1.93 mmol, 1 equiv.) for 0.5 h. The crude aldehyde in THF (5 cm³) was added and the reaction was stirred for 15 h. $Et₂O$ (25 cm³) and $H₂O$ (25 cm³) were added and the resultant aqueous layer was further extracted with $Et₂O$ $(3\times25 \text{ cm}^3)$. The combined extracts were dried over MgSO₄ before filtration and solvent removal and purification by flash column chromatography (Hex–EtOAc; 4:1) gave (R) -8 (188 mg, 49%) as a clear liquid. $R_f=0.2$ (Hex–EtOAc; 4:1); $[\alpha]_D^{20} = -22.4$ (c=1.03, CHCl₃) {lit. $[\alpha]_D^{23} = -20.2$ $(c=1.0, \text{CHCl}_3)$, 93% e.e.};^{[15](#page-8-0)} ν_{max} (neat/cm⁻¹) 3432, 2930, 2857, 1726, 1659, 1435, 1277, 1169; m/z (CI) 218 (MNH₄, 100%), 201 (MH⁺, 50%); found 201.14956, C₁₁H₂₁O₃·H requires 201.14906 ($+2.8$ ppm); δ_H (400 MHz, CDCl₃) 0.89 $(3H, t, J=7.0 \text{ Hz}, \text{ CH}_3), 1.22-1.46 \text{ (8H, m, CH}_2), 1.54-$ 1.63 (2H, m, CH₂), 2.02 (1H, s(br), OH), 3.74 (3H, s, CH₃), 4.25–4.33 (1H, m(br), CH), 6.02 (1H, dd, $J=1.5$, 15.5 Hz, CH), 6.94 (1H, dd, J=5.0, 15.5 Hz, CH); δ_C (100 MHz, CDCl3) 14.0, 22.5, 25.1, 29.1, 31.7, 36.7, 51.5, 71.1, 119.7, 150.6, 167.0. HPLC analysis (Whelk), Hex–EtOH; 95:5 (0.5 cm³/min): (S)-8 t_r =10.0 min, (R)-8 t_r =10.5 min; 90% e.e.

4.1.3. trans-4S-Hydroxydec-2-enoic acid methyl ester 8. In an identical procedure to that described above, treatment of 5 (695 mg, 2.76 mmol) with AD mix- α followed by methyl diethylphosphonoacetate afforded the enantiomeric ester (S)-8 (285 mg, 52%) as a clear liquid. $[\alpha]_D^{20} = +22.0$ $(c=1.00, \text{CHCl}_3)$. HPLC analysis (Whelk), Hex–EtOH; 95:5 (0.5 cm³/min): (S)-8 t_r =10.0 min, (R)-8 t_r =10.5 min; 90% e.e.

4.1.4. 5R-Hexyl-2(5H)-furanone $9.^{27}$ $9.^{27}$ $9.^{27}$ At room temperature a solution of $5 \times (655 \text{ mg}, 2.60 \text{ mmol}, 1 \text{ equiv.})$ and $MeSO_2NH_2$ (309 mg, 3.25 mmol, 1.25 equiv.) in 'BuOH (11 cm³) and H₂O (11 cm³) was treated with AD mix- β (10.4 g) for 24 h. DCM (25 cm^3) and H₂O (25 cm^3) were added and the mixture was partitioned for 0.5 h. The resultant aqueous layer was further extracted with DCM $(4\times25 \text{ cm}^3)$ and the combined organic extracts were dried over MgSO4. Filtration followed by solvent evaporation under reduced pressure afforded the crude aldehyde. Under N_2 , a solution of bis(2,2,2-trifluoroethyl) (methoxycarbonylmethyl)phosphonate (951 mg, 2.99 mmol, 1.15 equiv.) in THF (20 cm^3) was treated with 60% (w/w) NaH in mineral oil (111 mg, 2.78 mmol, 1.08 equiv.) at room temperature. After 0.5 h the solution was cooled to -78° C and the crude aldehyde in THF (5 cm^3) was added. The reaction was warmed to room temperature over 15 h. $Et₂O$ (25 cm^3) and H_2O (25 cm^3) were added and the resultant aqueous layer was further extracted with Et_2O (3 \times 25 cm³). The combined extracts were dried over MgSO₄ before filtration and solvent removal gave a mixture of 8 and 9. Purification by flash column chromatography (DCM–Hex; 1:1) afforded the furan- $2(5H)$ -one 9 (101 mg, 23%) as a clear liquid, further elution (EtOAc) gave the ester $8(97 \text{ mg})$, 19%) whose data was identical to that reported above. R_f =0.15 (DCM–Hex; 1:1); [α] $_D^{20}$ =-84.1 (c =1.01, CHCl₃); ν_{max} (neat/cm⁻¹) 3057, 2930, 2859, 1752, 1601, 1467, 1266, 1165; m/z (CI) 186 (MNH₄⁺, 100%), 169 (MH⁺, 25%); found 169.12290, C₁₀H₁₆O₂·H requires 169.12286 (+0.3 ppm); δ_H (400 MHz, CDCl₃) 0.88 (3H, t, J=7.0 Hz, CH₃), 1.25–1.36 (6H, m, CH₂), 1.38–1.48 (2H, m, CH₂), $1.60-1.79$ (2H, m, CH₂), $5.01-5.13$ (1H, m, CH), 6.09 (1H, dd, $J=1.75$, 6.0 Hz, CH), 7.44 (1H, dd, $J=1.5$, 6.0 Hz, CH); δ_C (100 MHz, CDCl₃) 13.9, 22.4, 24.9, 28.9, 31.5, 33.2, 83.4, 121.5, 156.2, 173.0. HPLC analysis (Whelk), Hex– EtOH; 95:5 (0.5 cm³/min): (S)-9 t_r =16.7 min, (R)-9 $t = 17.7$ min; 95% e.e.

4.1.5. 5S-Hexyl-2(5H)-furanone $9.^{27}$ $9.^{27}$ $9.^{27}$ As described above, treatment of 5 (672 mg, 2.67 mmol) with AD-mix- α afforded the enantiomeric materials (S)-9 (116 mg, 26%) and (S) -8 (99 mg, 19%) following purification by flash column chromatography; $[\alpha]_D^{20} = +81.0$ (c=1.00, CHCl₃). HPLC analysis (Whelk), Hex-EtOH; 95:5 (0.5 cm³/min): (S)-9 t_r =16.7 min, (R)-9 t_r =17.7 min; 88% e.e.

4.1.6. 2-Heptanoyl-5-hexyl-1,3-dioxolan-4-one 13. At room temperature a solution of 5 (1.99 g, 7.90 mmol, 1 equiv.) and $MeSO_2NH_2$ (0.94 g, 9.88 mmol, 1.25 equiv.) in ${}^{t}\text{BuOH}$ (30 cm³) and H₂O (30 cm³) was treated with AD mix- β (20.0 g) and vigorously stirred for a period of 2 days. DCM (75 cm^3) and H_2O (75 cm^3) were added and the resultant aqueous phase was further extracted with DCM $(4\times50 \text{ cm}^3)$. The combined organic extracts were dried over

MgSO4, filtered and the solvent removed under reduced pressure. The resultant mixture was re-dissolved in DCM (30 cm^3) and 4 Å molecular sieves (2.0 g) were added. The mixture was stirred for 0.25 h before PDC (5.90 g, 15.68 mmol, 2.0 equiv.) was added. Stirring was continued for 2 h before silica (ca. 10 g) was added and the solvent removed in vacuo. The crude mixture was purified by flash column chromatography (Hex–EtOAc; 9:1) affording the acetal 13 (130 mg, 12%) as a colourless oil. R_f =0.2 (Hex– EtOAc; 9:1); v_{max} (neat/cm⁻¹) 2957, 2929, 2859, 1807, 1737, 1467, 1379, 1309, 1199; m/z (ES⁺) 339 (MNa⁺+ MeOH, 100%), $307 \, (\text{M} \text{Na}^+, 10\%)$; found 339.2133, $C_{17}H_{32}O_5$ ·Na requires 339.2147 (-4.3 ppm); found 307.1870, C₁₆H₂₈O₄·Na requires 307.1885 (-5.0 ppm); $\delta_{\rm H}$ $(400 \text{ MHz}, \text{CDCl}_3)$; 0.86–0.92 (6H, m, CH₃), 1.26–1.38 (12H, m, CH2), 1.43–1.53 (2H, m, CH2), 1.58–1.66 (2H, m, CH₂), 1.72–1.82 (1H, m, CH₂), 1.88–1.99 (1H, m, CH₂), 2.60 (2H, t, $J=7.5$ Hz, CH₂), 4.32 (1H, ddd, $J=1.0$, 4.25, 7.5 Hz, CH), 5.48 (1H, d, $J=1.0$ Hz, CH); δ_C (100 MHz, CDCl3) 13.95, 14.0, 22.4, 22.5, 22.6, 24.8, 28.65, 28.7, 30.9, 31.45, 31.5, 36.6, 74.3, 99.6, 171.7, 201.7.

4.1.7. $[$ (*trans*-Hex-1-ene)-1-sulfonyl]benzene $17²⁸$ $17²⁸$ $17²⁸$ A solution of hexene $(1.7 \text{ cm}^3, 13.70 \text{ mmol}, 1.5 \text{ equiv.})$ and phenyl vinyl sulfone $(1.53 \text{ g}, 9.10 \text{ mmol}, 1 \text{ equiv.})$ in DCM (9 cm^3) was treated with 6 (386 mg, 0.46 mmol, 5 mol%). The mixture was heated to reflux under nitrogen for 15 h. Addition of silica (ca. 5 g) and solvent removal under reduced pressure and purification by flash column chromatography (Hex–EtOAc; 5:1) gave 17 (1.78 g, 87%) as a yellow liquid. R_f =0.25 (Hex–EtOAc; 5:1); m/z (CI) 242 $(MNH_4^+, 100\%)$, 225 $(MH^+, 5\%)$; found 242.12171, $C_{12}H_{16}O_2S\cdot NH_4$ requires 242.12148 (+1.0 ppm); δ_H $(400 \text{ MHz}, \text{CDC1}_3)$ 0.89 (3H, t, J=7.5 Hz, CH₃), 1.32 (2H, sex, $J=7.5$ Hz, CH₂), 1.45 (2H, pent, $J=7.5$ Hz, CH₂), 2.33 $(2H, dq, J=1.5, 7.5 Hz, CH₂), 6.32 (1H, dt, J=1.5, 15.0 Hz,$ CH), 6.98 (1H, dt, $J=7.5$, 15.0 Hz, CH), 7.53 (2H, t, $J=7.5$ Hz, ArH), 7.60 (1H, t, $J=7.5$ Hz, ArH), 7.87 (2H, d, $J=7.5$ Hz, ArH); δ_C (100 MHz, CDCl₃) 13.6, 22.2, 29.6, 31.1, 127.5, 129.2, 130.4, 133.1, 140.8, 147.2.

4.1.8. 5R-Butyl-2(5H)-furanone $20.^{22,23}$ $20.^{22,23}$ $20.^{22,23}$ At 14^oC a solution of vinyl sulfone 17 (893 mg, 3.99 mmol, 1 equiv.) and $MeSO₂NH₂$ (474 mg, 4.98 mmol, 1.25 equiv.) in 'BuOH (20 cm³) and H₂O (20 cm³) was treated with AD mix- β (16.0 g). Stirring was continued for 24 h before DCM (50 cm^3) and H_2O (50 cm³) were added. The mixture was vigorously partitioned for 0.5 h and the aqueous layer was further extracted with DCM $(5 \times 50 \text{ cm}^3)$. The combined organic extracts were dried over MgSO4. Filtration and solvent removal in vacuo gave the crude aldehyde 18. Under N_2 , at room temperature, a solution of bis(2,2,2-trifluoroethyl) (methoxycarbonylmethyl)phosphonate in THF (20 cm^3) was treated with 60% w/w NaH in mineral oil (175 mg, 4.38 mmol, 1.1 equiv.). Stirring was continued for 0.25 h before the reaction was cooled to -78° C. A solution of the crude aldehyde 18 in THF (5 cm³) was added and the mixture was stirred and warmed to room temperature over 15 h. $Et₂O$ (25 cm³) and $H₂O$ (25 cm³) were added and the resultant aqueous layer was further extracted with $Et₂O$ $(3\times25 \text{ cm}^3)$. The combined extracts were dried over MgSO₄ before filtration, solvent removal and purification by flash column chromatography (DCM–Hex; 3:1) gave 20

(190 mg, 34%) as a clear liquid. R_f =0.25 (DCM–Hex; 3:1); $[\alpha]_D^{20}$ = -103.0 (c=1.05, CHCl₃) {lit. $[\alpha]_D^{20}$ = -99.0 $(c=1.38, \text{CHCl}_3)$, 98% e.e.};^{[23](#page-8-0)} m/z (CI) 158 (MNH₄, 100%), 141 (MH⁺, 40%); found 141.09155, C₈H₁₂O₂·H requires 141.09155 (0.00 ppm); δ_{H} (400 MHz, CDCl₃) 0.89 (3H, t, J=7.0 Hz, CH₃), 1.28–1.49 (4H, m, CH₂), 1.60– 1.79 (2H, m, CH₂), $4.96 - 5.04$ (1H, m, CH), 6.07 (1H, dd, $J=1.5$, 5.5 Hz, CH), 7.44 (1H, dd, $J=1.0$, 5.5 Hz, CH); $\delta_{\rm C}$ (100 MHz, CDCl3) 13.7, 22.3, 26.9, 32.8, 83.3, 121.4, 156.3, 173.0.

4.1.9. trans-4R-Hydroxyoct-2-enoic acid methyl ester 19. Further elution (EtOAc) gave the ester 19, which was repurified by flash column chromatography (Hex–EtOAc; 3:1) and isolated (131 mg, 19%) as a clear liquid. R_f =0.2 (Hex–EtOAc; 3:1); $[\alpha]_D^{\overline{20}} = -21.0$ (c=1.00, CHCl₃) {lit. $[\alpha]_D^{20}$ = -18.3 (c=1.05, CHCl₃), 73% e.e.};^{[15](#page-8-0)} m/z (CI) 190 $(MNH₄$, 100%), 173 (MH⁺, 50%), 141 (M-OCH₃⁺, 55%); found 173.11715, $C_9H_{16}O_3 \cdot H$ requires 173.11777 (-3.8 ppm) ; δ_{H} (400 MHz, CDCl₃) 0.91 (3H, t, J=7.0 Hz, CH₃), 1.28-1.45 (4H, m, CH₂), 1.53-1.62 (2H, m, CH₂), 2.16 (1H, s(br), OH), 3.72 (3H, s, CH3), 4.27–4.53 (1H, m, CH), 6.03 (1H, d, $J=15.5$ Hz, CH), 6.95 (1H, dd, $J=5.0$, 15.5 Hz, CH); δ_C (100 MHz, CDCl₃) 13.8, 22.5, 27.3, 36.3, 51.5, 71.0, 119.6, 150.3, 167.0.

4.1.10. 5R-Butyl-4S-methyl-dihydrofuran-2-one (quercus lactone) $21.^{22}$ $21.^{22}$ $21.^{22}$ Under N₂, a slurry of CuI (223 mg, 1.17 mmol, 1.6 equiv.) in $Et₂O$ (10 cm³) was treated with 1.6 M MeLi in hexanes (1.55 cm³, 2.48 mmol, 3.3 equiv.) at -78° C. Stirring was continued for 1 h, during which period the temperature rose to 0° C. The solution of Me₂CuLi was re-cooled to -78° C and 20 (105 mg, 0.75 mmol, 1 equiv.) in Et_2O (2 cm³) was added. Stirring was continued for 1 h at -78° C to -20° C. Saturated $NH₄Cl$ (25 cm³) was added and the mixture was extracted with Et_2O (3×25 cm³). The combined organic extracts were dried over MgSO4. Filtration, solvent removal in vacuo and purification by flash column chromatography (Hex–EtOAc; 3:1) gave the lactone 21 (78 mg, 67%) as a pale yellow oil. $R_f = 0.3$ (Hex–EtOAc; 3:1); $[\alpha]_D^{20} = +77.4$ $(c=0.93, \text{ MeOH})$ {lit. $[\alpha]_D^{21} = +79.9$ $(c=1.01, \text{ MeOH})\}$;^{[22c](#page-8-0)} m/z (CI) 174 (MNH₄, 100%), 157 (MH⁺, 70%); found 157.12322, $C_9H_{16}O_2 \cdot H$ requires 157.12286 (+2.4 ppm); δ_H (400 MHz, CDCl₃) 0.92 (3H, t, J=7.0 Hz, CH₃), 1.14 $(3H, d, J=6.5 Hz, CH₃), 1.28-1.43 (2H, m, CH₂), 1.43-$ 1.72 (4H, m, CH₂), 2.14–2.25 (2H, m, CH₂,CH), 2.61– 2.71 (1H, m, CH₂), 4.01 (1H, ddd, apparent dt, $J=4.0$, 7.75 Hz, CH); δ_C (100 MHz, CDCl₃) 13.7, 17.4, 22.4, 27.7, 33.6, 35.9, 37.0, 87.3, 176.4.

4.1.11. 9-Decenoic acid $23.^{29}$ $23.^{29}$ $23.^{29}$ **At room temperature, a** solution of 9-decen-1-ol $22(4.57 \text{ cm}^3, 25.6 \text{ mmol}, 1 \text{ equiv.})$ and PDC (38.52 g, 102.4 mmol, 4 equiv.) in DMF (75 cm³) was stirred for 10 h. Water (500 cm^3) and ether (150 cm^3) were added. The resultant aqueous layer was extracted with ether $(2\times150 \text{ cm}^3)$. The combined organic extracts were dried over MgSO4. Filtration followed by solvent evaporation under reduced pressure afforded the crude acid. Purification by flash column chromatography (Hex–EtOAc; 5:1) gave the acid 23 (3.02 g, 69%) as a yellow oil. R_f =0.15 (Hex–EtOAc; 3:1); m/z (CI) 188 (MNH₄⁺, 100%), found 188.16519, C₁₀H₁₈O₂·NH₄ requires 188.16505 (+0.8 ppm);

 δ_H (400 MHz, CDCl₃) 1.30–1.44 (8H, m, CH₂), 1.61–1.69 $(2H, m, CH₂), 2.02-2.08$ $(2H, m, CH₂), 2.36$ $(2H, t,$ $J=7.5$ Hz, CH₂), $4.92-5.03$ (2H, m, CH₂), $5.76-5.87$ (1H, m, CH), 11.15 (1H, s(br), OH); δ_C (100 MHz, CDCl₃) 24.7, 28.8, 28.9, 29.0, 29.05, 33.7, 33.9, 114.2, 139.1, 179.4.

4.1.12. Ethyl 9-decenoate 24. A solution of the acid 23 $(3.02 \text{ g}, 17.74 \text{ mmol}, 1 \text{ equiv.})$ in EtOH (45 cm^3) was treated with concentrated sulphuric acid H_2SO_4 (ca. 0.5 cm³). The mixture was heated to reflux for 22 h. Ether (80 cm^3) and a saturated aqueous solution of NaHCO₃ (80 cm^3) were added. The resultant aqueous layer was extracted with ether $(2\times80 \text{ cm}^3)$. The combined organic extracts were washed with water (100 cm^3) and dried over MgSO4. Filtration followed by solvent evaporation under reduced pressure afforded the crude ester. Purification by flash column chromatography (Hex–EtOAc; 19:1) gave the ester 24 (3.26 g, 93%) as a yellow oil. R_f =0.3 (Hex–EtOAc; 19:1); v_{max} (neat/cm⁻¹) 3076, 2978, 2928, 2855, 1738, 1641 ; m/z (CI) 216 (MNH₄⁺, 10%), 199 (MH⁺, 100%), found 199.17025, $C_{12}H_{22}O_2 \cdot H$ requires 199.16980 $(+2.5 \text{ ppm})$; δ_{H} (400 MHz, CDCl₃) 1.26 (3H, t, J=7.0 Hz, CH₃), 1.29–1.36 (6H, m(br), CH₂), 1.34–1.43 (2H, m(br), CH₂), 1.58–1.67 (2H, m, CH₂), 2.01–2.08 (2H, m, CH₂), 2.29 (2H, t, J=7.5 Hz, CH₂), 4.13 (2H, q, J=7.0 Hz, CH₂), 4.92–5.03 (2H, m, CH₂), 5.76–5.86 (1H, m, CH); δ_c (100 MHz, CDCl3) 13.9, 24.6, 28.5, 28.6, 28.8, 33.5, 34.1, 60.0, 114.4, 139.5, 174.4; found C, 72.89; H, 11.47%, $C_{12}H_{22}O_2$ requires C, 72.68; H, 11.18%.

4.1.13. (trans)-10-Benzenesulfonyl-dec-9-enoic acid ethyl ester 25. Under N_2 , a solution of ester 24 (2.17 g, 10.93 mmol, 1 equiv.), phenyl vinyl sulfone (1.84 g, 10.93 mmol, 1 equiv.) and 6 (0.464 g, 0.55 mmol, 5 mol%) in CH_2Cl_2 (22 cm³) was heated to reflux for 18 h. Silica (ca. 5 g) was added and the solvent was removed under reduced pressure. Purification by flash column chromatography (Hex–EtOAc; 3:1) gave the product 25 (3.30 g, 89%) as a viscous yellow oil. $R_f=0.2$ (Hex–EtOAc; 3:1); v_{max} (neat/cm⁻¹) 3058, 2980, 2931, 2856, 1732, 1625, 1319, 1147; mlz (CI) 357 (MNH₄, 35%), 339 (MH⁺, 85%), found 339.16236, $C_{18}H_{26}O_4S \cdot H$ requires 339.16299 (-2.0 ppm) ; δ_{H} (400 MHz, CDCl₃) 1.25 (3H, t, J=7.0 Hz, $CH₃$), 1.26–1.33 (8H, m, CH₂), 1.41–1.50 (2H, m, CH₂), 1.56–1.64 (2H, m, CH₂), 2.19–2.30 (2H, m, CH₂), 4.12 $(2H, q, J=7.0 \text{ Hz}, \text{CH}_2)$, 6.31 (1H, dt, $J=1.5$, 15.0 Hz, CH), 6.98 (1H, dt, $J=6.75$, 15.0 Hz, CH), 7.50-7.63 (3H, m, ArH), 7.86–7.90 (2H, m, ArH); δ_C (100 MHz, CDCl₃) 14.2, 24.8, 27.5, 28.8, 28.9, 28.95, 31.4, 34.3, 60.2, 127.6, 129.2, 130.5, 133.2, 140.9, 147.1, 173.7; found C, 63.71; H, 7.77%, $C_{18}H_{26}O_4S$ requires C, 63.88; H, 7.74%.

4.1.14. 8-(5R-Oxo-2,5-dihydrofuran-2-yl)octanoic acid ethyl ester (maritolide) $26²⁴$ $26²⁴$ $26²⁴$ At room temperature, a solution of 25 (850 mg, 2.51 mmol, 1 equiv.) and MeSO₂- NH_2 (299 mg, 3.14 mmol, 1.25 equiv.) in 'BuOH (11 cm³) and H_2O (11 cm³) was treated with AD mix- β (10 g) for 66 h. DCM (40 cm^3) and water (40 cm^3) were added and the mixture was partitioned for 0.5 h. The resultant aqueous layer was further extracted with DCM $(4 \times 25 \text{ cm}^3)$ and the combined organic extracts were dried over MgSO₄. Filtration followed by solvent evaporation under reduced pressure afforded the crude aldehyde. Under N_2 , a solution

of bis(2,2,2-trifluoroethyl) (methoxycarbonylmethyl)phosphonate $(0.61 \text{ cm}^3, 2.89 \text{ mmol}, 1.15 \text{ equiv.})$ in THF (20 cm^3) was treated with 60% w/w NaH in mineral oil (109 mg, 2.73 mmol, 1.08 equiv.) at room temperature. After 0.5 h, the solution was cooled to -78° C and the crude aldehyde in $THF(5 \text{ cm}^3)$ was added. The reaction was allowed to warm to room temperature over 18 h, whereupon, $Et₂O$ (25 cm^3) and H₂O (25 cm^3) were added and the resultant aqueous layer was further extracted with $Et₂O$ (3 \times 25 cm³). The combined extracts were dried over $MgSO₄$ before filtration and solvent removal gave a mixture of 26 and 27. Initial purification by flash column chromatography (DCM– EtOAc; 15:1) allowed the separation of 26 R_f =0.45 (DCM– EtOAc; 15:1)] and 27 $[R_f=0.15 \text{ (DCM–EtOAc; 15:1)}]$. Further, purification by flash column chromatography (Hex–EtOAc; 3:1) afforded the lactone 26 (178 mg, 28%) as a pale yellow oil (amorphous solid at -5° C). R_f =0.10 (Hex–EtOAc; 3:1); $[\alpha]_D^{25} = -58.6$ (c=0.99, CHCl₃); ν_{max} $(neat/cm^{-1})$ 3087, 2933, 2858, 1732, 1601; m/z (CI) 255 $(MH^{+}$, 100%), found 255.15981, $C_{14}H_{22}O_{4}$. H requires 255.15964 (+0.7 ppm); δ_H (400 MHz, CDCl₃) 1.24 (3H, t, $J=7.0$ Hz, CH₃), $1.28-1.37$ (6H, m, CH₂), $1.39-1.47$ (2H, m, $CH₂$), 1.58–1.80 (4H, m, CH₂), 2.28 (2H, t, J=7.5 Hz, CH₂), 4.12 (2H, q, $J=7.0$ Hz, CH₂), $5.00-5.05$ (1H, m, CH), 6.10 $(1H, dd, J=2.0, 5.75 Hz, CH)$, 7.46 $(1H, dd, J=1.5, 5.75 Hz,$ CH); δ_C (100 MHz, CDCl₃) 14.3, 24.85, 24.9, 28.9, 29.0, 29.1, 33.2, 34.3, 60.2, 83.3, 121.6, 156.1, 173.8. HPLC analysis (Chiralpak AD), Hex-EtOH; 90:10 (1.0 cm³/min): (R)-26 t_r =15.1 min, (S)-26 t_r =19.4 min; 96% e.e.

4.1.15. (trans)-4R-Hydroxy-dodec-2-enedioic acid 12 ethyl ester 1-methyl ester 27. Similarly, re-purification by flash column chromatography (Hex–EtOAc; 2:1) afforded the alcohol 27 (91 mg, 13%) as a colourless oil. R_f =0.2 (Hex–EtOAc; 2:1); [α] $_{\text{D}}^{\text{25}}$ =–16.8 (c=1.01, CHCl₃); ν_{max} (neat/cm⁻¹) 3450, 2933, 2856, 1728, 1659; m/z (CI) 287 (MH⁺, 100%), found 287.18630, C₁₅H₂₆O₅·H requires 287.18585 (+1.6 ppm); δ_H (400 MHz, CDCl₃) 1.25 (3H, t, $J=7.0$ Hz, CH₃), 1.29–1.70 (12H, m, CH₂), 2.28 (2H, t, $J=7.5$ Hz, CH₃), 3.75 (3H, s, CH₃), 4.13 (2H, q, $J=7.0$ Hz, CH₂), 4.26–4.35 (1H, s(br), CH), 6.04 (1H, dd, $J=1.5$, 15.75 Hz, CH), 6.95 (1H, dd, J=5.0, 15.75 Hz, CH); δ_C (100 MHz, CDCl3) 14.3, 24.9, 25.1, 29.0, 29.05, 29.2, 34.3, 36.7, 51.6, 60.2, 71.1, 119.8, 150.3, 166.1, 173.8. HPLC analysis (Whelk), Hex-EtOH; 95:5 (1.0 cm³/min): (S)-27 t_r =20.8 min, (R)-27 t_r =22.3 min; 97% e.e.

4.1.16. 8-(5S-Oxo-2,5-dihydrofuran-2-yl)octanoic acid ethyl ester (maritolide) $26²⁴$ $26²⁴$ $26²⁴$ Following the procedure described above, 25 (850 mg, 2.51 mmol) was treated with AD mix- α then the phosphonate affording (S)-26 (143 mg, 22%) as a colourless oil. Data as described for (R) -26; $[\alpha]_D^{25}$ = +63.4 (c=1.02, CHCl₃). HPLC analysis (Chiralpak AD), Hex-EtOH; $90:10 (1.0 \text{ cm}^3/\text{min})$: (R) -26 t_r =15.1 min, (S) -26 t_r =19.4 min; 95% e.e.

4.1.17. (trans)-4S-Hydroxy-dodec-2-enedioic acid 12 ethyl ester 1-methyl ester 27. As above, the corresponding alcohol (S)- 27 (97 mg, 13%) was also isolated as a colourless oil. Data as described for (R) -27; $[\alpha]_D^{25}$ = +16.7 $(c=0.96, \text{CHCl}_3)$. HPLC analysis (Whelk), Hex–EtOH;
95:5 (1.0 cm³/min): (S)-27 t_c =20.8 min, (R)-27 $(1.0 \text{ cm}^3/\text{min})$: (S) -27 t_r =20.8 min, $t_r = 22.3$ min; 93% e.e.

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